

# Technical Data Sheet

## Eastotac™ C-100XF

### Applications

- Adhesives/sealants-b&c
- Automotive
- Bookbinding
- General assembly hotmelts
- Labels non food contact
- Packaging components non food contact
- Packaging tape
- Rubber modification
- Tape non food contact
- Wax ingredients
- Wire/cable

### Key Attributes

- Broad compatibility with numerous elastomers, polymers, and other tackifying resins
- Consistent quality
- Excellent heat stability
- Light to water-clear color
- Low odor

### Product Description

Eastotac™ C-100XF Resin is a tackifier resin with a ring and ball softening point of 100°C and a molten Gardner color of <1. Eastotac C-100XF offers low initial color and excellent thermal stability. In applications where low color is required, the W-grade resins are suggested.

### Typical Properties

Property <sup>a</sup>	Test Method <sup>b</sup>	Typical Value, Units <sup>c</sup>
<b>General</b>		
Ring and Ball Softening Point	ASTM E 28	100 °C
Color, Gardner <sup>d</sup>	ASTM D 6166	<1
Color, Yellowness Index <sup>d</sup>	ASTM E 313	<4
Cloud Point <sup>e</sup>		
DACP		64 °C
MMAP		83 °C
OMSCP		<-50 °C
Molecular Weight <sup>f</sup>		
M <sub>n</sub>		550
M <sub>w</sub>		1000
M <sub>w</sub> /M <sub>n</sub>		1.8
M <sub>z</sub>		1900

<sup>a</sup>Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

<sup>b</sup>Unless noted otherwise, the test method is ASTM.

<sup>c</sup>Units are in SI or US customary units.

<sup>d</sup>50% resins solids in toluene

<sup>e</sup>MMAP: cloud point measured in a 1:2 mixture of methylcyclohexane and aniline; DACP: cloud point measured in a 1:1 mixture of xylene and 4-hydroxy-4-methyl-2-pentanone; For more information see "Hydrocarbon Spectrum" brochure WA-86

<sup>f</sup>Molecular weight measured via Gel Permeation Chromatography (GPC) using polystyrene standards

### Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

## Compatibility and Solubility

Soluble in aliphatic, aromatic, and chlorinated hydrocarbon solvents. Insoluble in alcohols and water. Compatible in useful proportions with natural and synthetic rubbers, ethylene-vinyl acetate (EVA) copolymers, amorphous polyolefins, paraffin and microcrystalline waxes, ethylene-vinyl acetate (EVA) resins; styrene-butadiene rubber (SBR) copolymer, styrene-ethylene-butylene-styrene (SEBS), styrene-isoprene-styrene (SIS) and styrene-butadiene-styrene (SBS) block copolymers.

## Packaging

The standard package for Eastotac™ C series resins is a 25-kilogram (55.1-pound) multiwall paper bag. Samples (1 kilogram) are available for evaluation.

## Storage

Due to the thermoplastic behavior, pastillated and half-ball resins may fuse, block or lump. This can be accelerated under any of the following conditions: 1) above ambient temperature, 2) prolonged storage, 3) pressure, e.g., stacking pallets, or a combination of these conditions. This is particularly applicable for low softening point resin grades. It should be noted that lumping does not have a negative impact on the product specifications. Due to the nature of the product, claims regarding lumping cannot be accepted.

When stored in accordance with the MSDS, in it's original unopened container in an enclosed area and protected from moisture, extreme temperatures and contamination, this product (in solid form only) is estimated to continue to meet applicable sales specifications for more than 2 years from the date of manufacture. First in first out inventory control is recommended.

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